



or



Parts:

- 2 - 71610 w/studs (green) 
- 2 - 71620 (yellow) 
- 2 - 91610 (red) 
- 1 - Stud 

"Hi Lo" pin color codes:

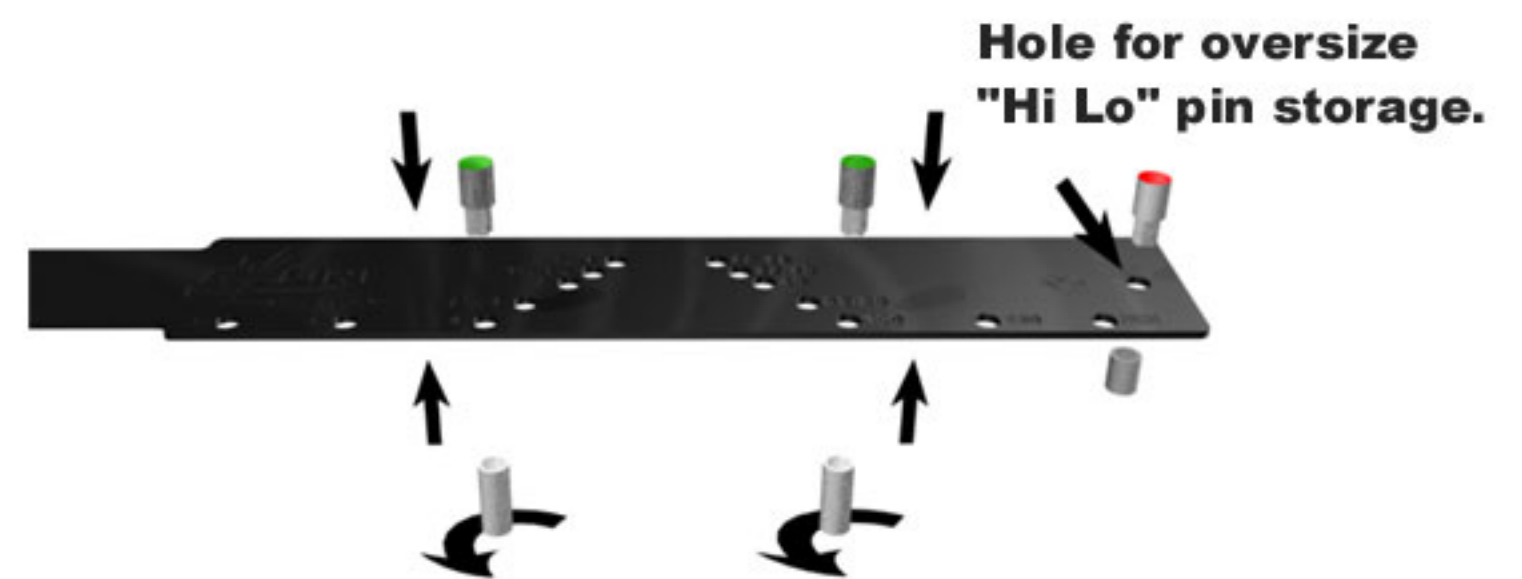
- Green** - can be used for all piping components.
- must be used when fitting flanges to avoid the tapered weld neck.
- Yellow** - can be used for all piping components except flanges, due to the tapered weld neck.
- Red** - oversized pins are designed to compensate for slight variations in same size piping components
- position red pins on smaller component side of tool.

Tack-It provides a stable platform to orientate fitting while maintaining space and axial alignment.

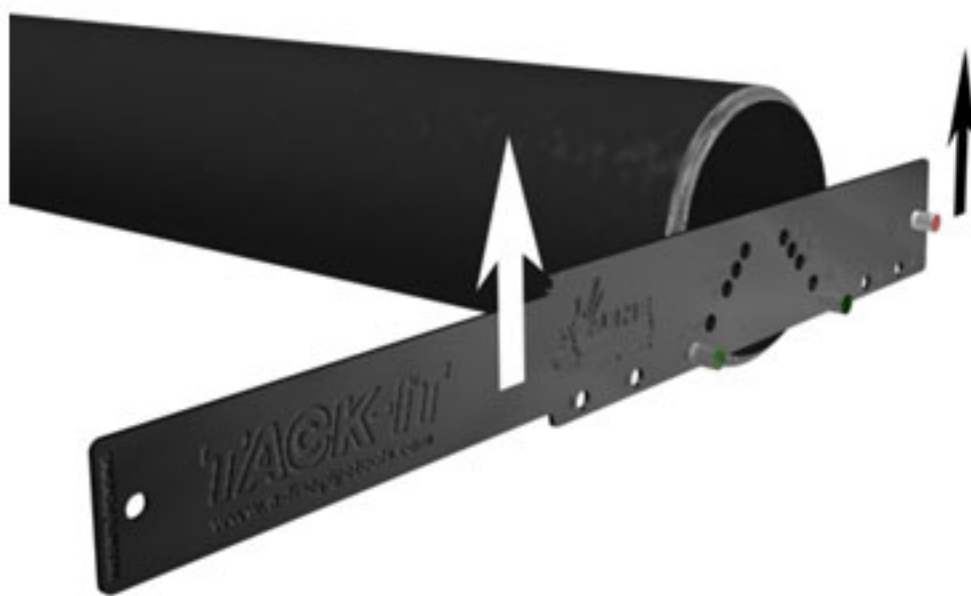
Step 1.
Select pipe size.



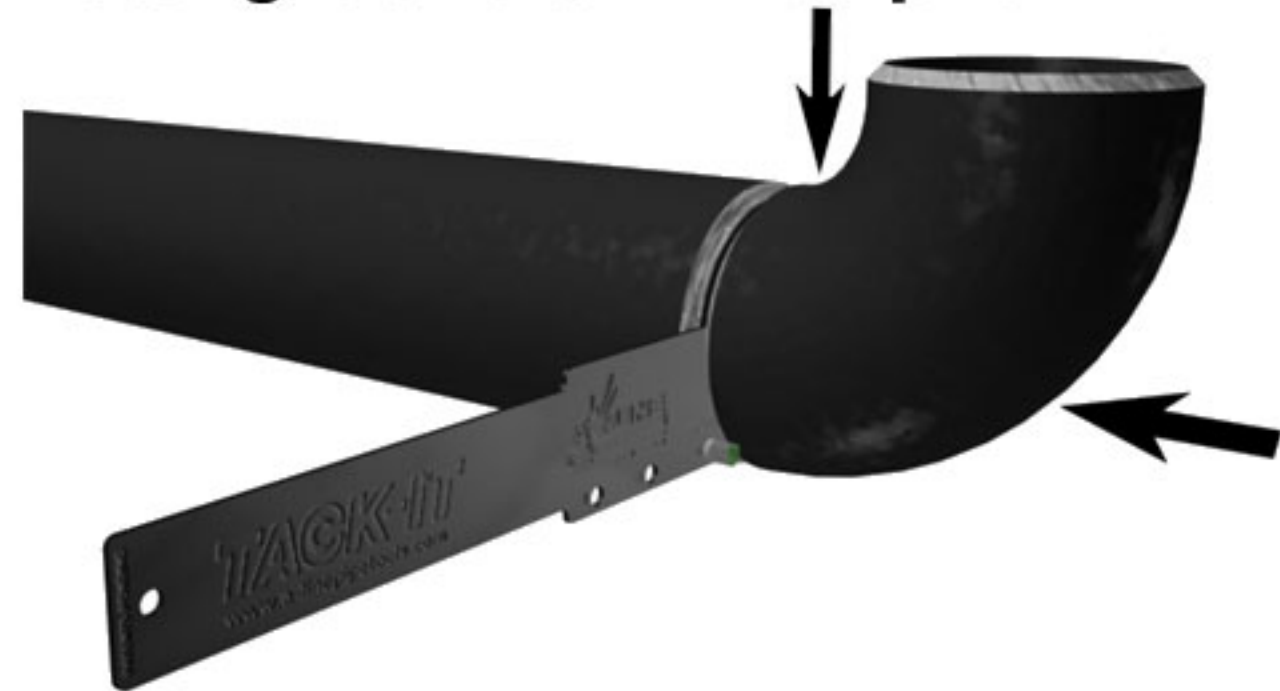
Step 2.
Insert pins in required pipe size holes and hand tighten.



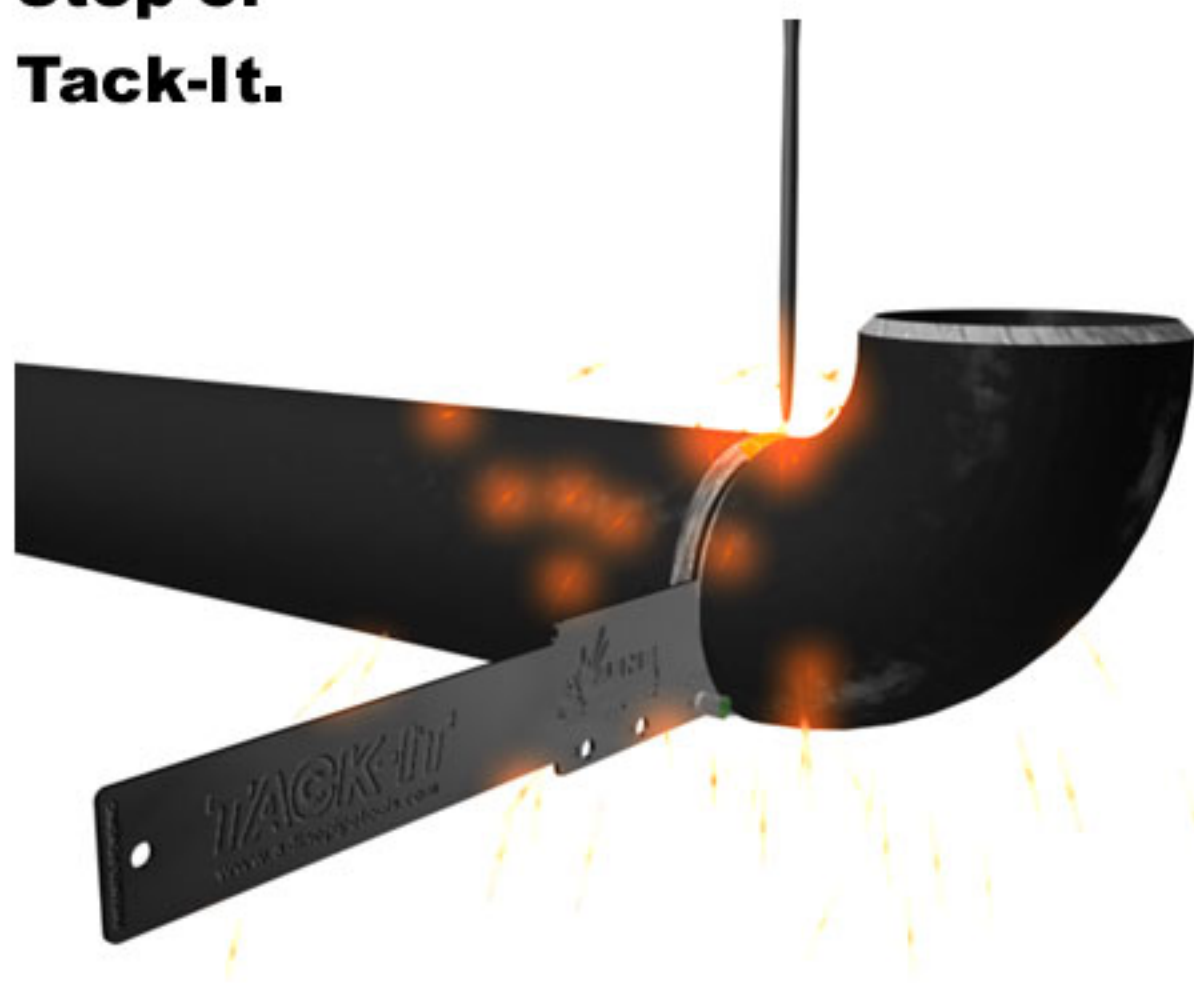
Step 3.
Position tool against pipe with upward pressure to engage "Hi Lo" pins.



Step 4.
Align fitting on opposite side of tool, abutting it to the spacer and resting it on the "Hi Lo" pins.



Step 5.
Tack-It.



Step 6.
Slide tool out, opposite to the tack, and finish as per usual procedure.

